

# PERMA TRANS™ REGULAR

Product Code: **S919LT**

## Laser Transfer Paper for Light Colored Fabrics for use with Copiers and Printers that USE Fuser Oil

### ITEMS YOU WILL NEED

- White or light color Cotton, Cotton/Polyester Blend fabric garment. For best results, use fabric with tight weave.
- Heat Press or Iron (do not use steam)
- Pillowcase
- Hard smooth surface (example: Formica, **DO NOT USE AN IRONING BOARD**)
- Store unused transfer papers in a resealable poly bag in a flat, cool, dry area.

### STEP ONE – PRINTING YOUR IMAGE

- 1) Bring paper to room temperature before printing.

This product works for a variety of Color Laser Copiers and Color Laser Printers.

Print image/design on paper. Be sure to mirror or flip image prior to printing.

- 2) Load the sheet into your printer so that it will print on the non-glossy (unlined) side.
- 3) Trim away any unprinted paper around your image that you do not want to transfer.

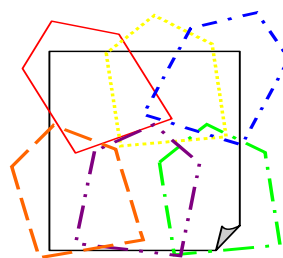
### STEP TWO – TRANSFERRING YOUR IMAGE

#### HEAT PRESS

- 1) Preheat press to 350° - 375° F.
- 2) Press garment for 3-5 seconds to release moisture and remove wrinkles.
- 3) Place printed image face down on the garment (the lined side will be facing up).
- 4) Set at high pressure (60 psi) for best results.
- 5) Press for 20-25 seconds.
- 6) To peel **COLD**, wait for the transfer to cool for at least two minutes and then remove the backing paper using a smooth, even motion. To peel **HOT**, **wait 5 seconds**, then remove backing paper while still **HOT/Warm** using a smooth, even motion.

### HAND IRON

- 1) Preheat your iron to the “Linen” setting. Lay a pillowcase on the ironing surface.
- 2) Place your garment on the pillowcase and pre-iron your garment to release moisture and remove wrinkles. Place your printed image face down on your garment (the lined side will be the ironing surface).
- 3) Using **FIRM STEADY PRESSURE**, holding iron with both hands and applying your body weight, iron on each area of the sheet for **20** seconds making sure to lift the iron completely when moving to a new position. Continue this process until you have completely ironed the entire sheet. Be sure also to cover all corners and edges.



**PRESS 1 PRESS 2 PRESS 3 PRESS 4 PRESS 5 PRESS 6**

- 4) To peel **COLD**, wait for the transfer to cool for at least two minutes and then remove the backing paper using a smooth, even motion. To peel **HOT**, **wait 5 seconds**, then remove backing paper while still **HOT/Warm** using a smooth, even motion. (Test results demonstrate better color retention during washing with hot peel method.) If you would like to transfer several images on one single sheet, it is recommended that you wait until all images are ironed before peeling away any of the paper so that the heat of ironing other applications does not affect already transferred images.

### WASHING INSTRUCTIONS

- Turn the garment inside out.
- Wash in **COLD** water.
- Use a mild detergent for best results.
- Do not use bleach or bleach alternative detergents.
- Remove the garment promptly from the washer. The color may bleed if left in the washer.
- Dry on **LOW** temperature.

Please be sure to evaluate the Standard Product Fact Sheet to ensure the product is compatible with your printer and ink. ALWAYS test to determine the suitability of this paper for use with your equipment and your methods. The Seller's and Manufacturer's maximum obligation shall be to replace any paper that has been proven to be defective. Neither the Seller nor the Manufacturer shall be liable for any injury, direct or consequential, arising out of the use of, or inability to use, this paper.

This product is protected under one or more of the following patents: 6,497,781, 6,551,692, 6,753,050, 7,022,385.



13055 15<sup>th</sup> Ave. North, Plymouth, MN 55441  
p.763.278.0000, f.763.278.0005