



## **S328PK**

### **INSTRUCTIONS FOR TRANSFER APPLICATION TO PUZZLE**

(Reverse or “mirror” image to print on Transfer sheet if there are any words on print)  
After you have printed the image you would like on the transfer paper....

#### **HAND IRON**

- 1) Preheat iron on the cotton setting, not to exceed 350° F.
- 2) Place a towel, pillowcase, or similar material on a hard, non-porous surface (DO NOT USE AN IRONING BOARD).
- 3) Place the Puzzle, topside up, on the middle of the towel, pillowcase, or similar material.
- 4) Trim any unprinted portions of the transfer sheet with a scissors. (The image should cover the entire jigsaw puzzle.)
- 5) Pre-iron the Puzzle to smooth out and remove any retained moisture for best results. (iron for approximately 10 – 15 seconds)
- 6) While the Puzzle is still warm, lay the transfer sheet print side down on the Puzzle. Press down with the warmest part of the iron (see diagram) beginning at the bottom corner at a slight angle for approximately 5 – 8 seconds. Without lifting the iron, gently slide to an opposite angle directly above, overlapping slightly, for 5 – 8 seconds also. Continue with this process using the diagram as a guide, 4 angles per row, three columns total. When above process is complete, gently move the iron around the entire puzzle and edges for an additional 5 – 8 seconds.
- 7) Wait for the Puzzle to cool for the transferring process to complete.
- 8) Peel the transfer sheet across the top of the puzzle beginning at one corner carefully.
- 9) Allow approximately 5 minutes for the puzzle to harden before breaking apart.

#### **HEAT PRESS**

\*Heat press to 350° F and press for 10 – 20 seconds. Then proceed with steps 7 – 9 above.

